

**Millimar C 1216** Compact amplifier with background lit display**Features**

- Favorites, frequently required functions can be assigned to the SELECT key
- Static measurements  $\pm A$ ,  $\pm B$  and all combinations
- Dynamic measurements: Max, Min, Max-Min, Max+Min, mean
- Auto-Detect-Mode, two measuring instruments can be connected (Probe, Plug Gage ...)
- Programmable via the integrated key pad or by RS232 interface in conjunction with the MS-Windows configuration Software

**Display**

- Background lit LCD-Display with an analog and a two line digital display
- 5 three color status lamps for warning and tolerances limits
- Up to 2 features can be simultaneously displayed
- Additional resolution  $0.01 \mu\text{m}$  /  $1 \mu\text{in}$  at measuring ranges from

**Connections**

- 2 inputs for inductive probes (also compatible with probes from Mahr, Tesa, Mahr-Federal)
- RS232 interface
- 3 digital inputs for measurement start, master measurement, send measured values, ...
- 3 digital outputs for GO, NO GO, rework, measuring time, ...
- Analog output
- Programmable analog output voltage (max.  $\pm 5\text{V}$ )
- Supplied with: D1000S Software, operating instructions and a mains power supply plug

**Technical Data**

Display	Background LCD, 115 mm x 70 mm	<b>Error limit</b>	2.5%
Analog scale	Pointer, 61 graduations	- 10 x analog display	0.3% (min. $0.2 \mu\text{m}$ )
Range and text display	7 digit LCD, 5 x 7 dot matrix, alpha-numeric	- Digital display	0.005%/ $^{\circ}\text{C}$
Measured value display	7 digit LCD, 7 segments	Temperature coefficient	Operating temperature
Tolerance display	5 LEDs, 3 colors	Operating temperature	$0^{\circ}\text{C} \dots 45^{\circ}\text{C}$ / $32^{\circ}\text{F} \dots 113^{\circ}\text{F}$
Displayed ranges	$\pm 3, 10, 30, 100, 300, 1000, 3000, 10000 \mu\text{m}$ $\pm 0.0001; 0.0003; 0.001; 0.003; 0.01; 0.03; 0.1; 0.3 \text{ inch}$ ; or tolerance related	<b>Interfaces</b>	RS232, 9 pin interface (PC-compatible assignment) 3 Opto-coupler-outputs, 2 24V, 100mA 3 Opto-coupler-inputs, 24V, 10mA
Meas. range inductive probe	4000 ( $\pm 2000$ ) $\mu\text{m}$ , resolution $0.1 \mu\text{m}$ 400 ( $\pm 200$ ) $\mu\text{m}$ , resolution $0.01 \mu\text{m}$	Mains power pack	100V ... 240V, 47Hz ... 63Hz
<b>Response time</b>		Power consumption	10 VA
- Meas. value memory	0.010s	Protection class	IP54, with conductive dust IP43
- Digital display	0.100s	Housing dimensions (H x W x D)	ca. 205 mm x 160 mm x 165 mm
- Analog display	0.100s	Weight	ca. 8.07" x 6.29" x 6.49" ca. 2.1 kg / 4.6 lbs
- Outputs	0.020s		

**Order no.****Order-no.**

C 1216 M	Mahr compatible	5312160
C 1216 F	Mahr-Federal compatible	5312162

For appropriate Inductive probes please refer to pages 7-6 to 7-18

**Accessories****Order-no.**

Extension cable	(9 pin D-Sub-jack to a D-Sub-socket), length 3 m / 10 ft	7024634
Control Unit	with 3 push buttons	5318430
Foot switch for	for Input 1	5330955
	for Input 2	5330956
	for Input 3	5330957
Adapter	non wired for I/O port	7032401
Keypad dust cover		3025712