

Digital Height Gage

Digimatic® Height Gage

Bulletin No.1950



Height gages feature improved ease of operation and enhanced functionality

Mitutoyo

Best-selling Models
with double-column construction

Digital Height

Large LCD characters

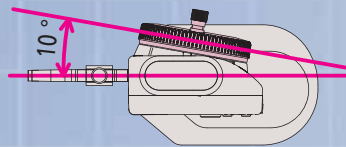
Character height of 11 mm makes display easy to read and avoids eyestrain.

Actual size



Slider handle

Inclined handle improves slider ergonomics.



HD-30AX display

• Design registration pending



- Large function buttons. Frequently used buttons are positioned on the right-hand side of the panel for easy operation.
- Uses the proven alarm system as used on previous models.

Base

Base is shaped to offer a secure grip



192-630-10

Mitutoyo

(Photo: 192-663-10)

Gages with Improved Ease of Operation

Resolution switchable to 0.01 or 0.005 mm

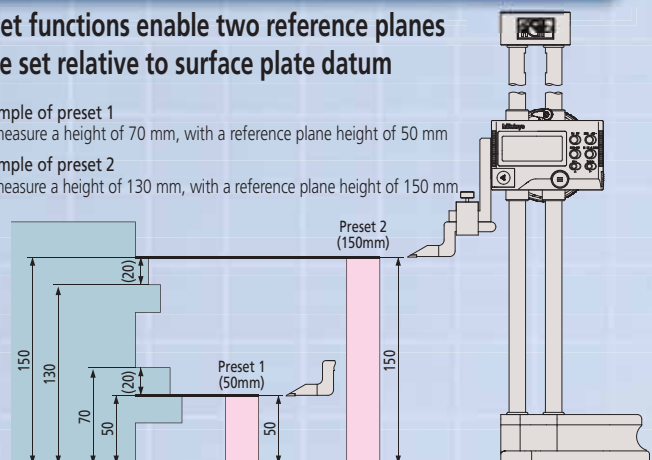
Simple switching operation



Highly efficient operation plus preset-function convenience

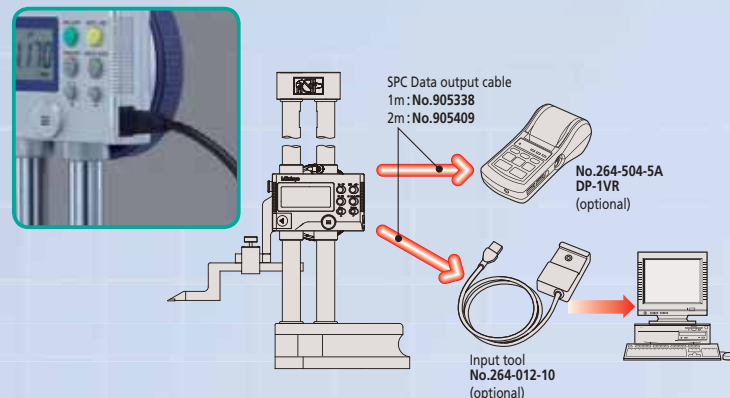
Preset functions enable two reference planes to be set relative to surface plate datum

- Example of preset 1
To measure a height of 70 mm, with a reference plane height of 50 mm
- Example of preset 2
To measure a height of 130 mm, with a reference plane height of 150 mm



Output function for all models

Connectable to the Digimatic Mini-processor DP-1VR, or to a PC via the input tool



- Zero-set
- Two preset reference heights
- Direction switching
- ABS measurement system (origin setting function)
(Re-setting of the origin is not required after power-off.)
- Hold
- Data output
- Probe-ball diameter correction (HDM-AX only)

Functions

Options

- Bidirectional touch signal probe for Multi-function type

Code No.	metric	inch
	192-007	192-008
Measuring direction	Two-directional	
Contact method	Normally open	
Probe overtravel	1.5 mm	
Probe tip type	ø3 mm carbide ball	
Repeatability (σ)	2 μ m	
Cable length	Approx. 150 mm	
Measuring force	0.4 N	
Standard accessories	Holder arm, clamp	



* The Multi-function type has a probe-ball diameter correction function.

- Connecting cable



Part No. 905338: 1 m
Part No. 905409: 2 m

Digimatic® Height Gage

Operation and Functions

Standard type with SPC Data output



192-630-10

Specifications

Code No.	metric			inch / metric			
	192-613-10	192-614-10	192-615-10	192-630-10	192-631-10	192-632-10	192-633-10
Measuring range	0-300mm	0-600mm	0-1000mm	0-12" (0-300mm)	0-18" (0-450mm)	0-24" (0-600mm)	0-40" (0-1000mm)
Resolution	Switchable between 0.01 and 0.005 mm			.0005" (0.01mm) [.0002" (0.005mm) switchable]			
Display	7-digit LCD, character height: 11 mm						
Accuracy*	±0.02mm	±0.05mm	±0.07mm	±.001" (±0.02mm)	±.002" (±0.05mm)	±.002" (±0.05mm)	±.003" (±0.07mm)
Repeatability	0.01mm			.0005" (0.01mm)			
Response speed	About 500 mm/s						
Power supply	One SR44 battery (silver oxide button cell) No.938882						
Battery life	About 3,500 hours						
Operating temperature range	0°C to 40°C						
Weight	4.7kg	8.3kg	15.7kg	4.7kg	7.5kg	8.3kg	15.7kg
Scriber No.	07GZA000			900258			
Scriber clamp No.	05GZA033			901385			
Standard accessories	Scriber, scriber clamp, battery						

* Quantizing error: ±1, without count

Multi-function type with SPC Data output, a bidirectional touch signal probe can be used



192-670-10

Specifications

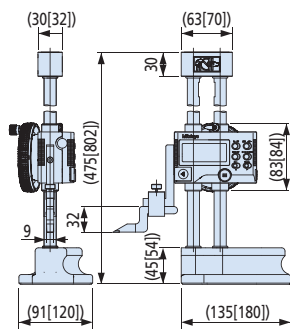
Code No.	metric			inch / metric			
	192-663-10	192-664-10	192-665-10	192-670-10	192-671-10	192-672-10	192-673-10
Measuring range	0-300mm	0-600mm	0-1000mm	0-12" (0-300mm)	0-18" (0-450mm)	0-24" (0-600mm)	0-40" (0-1000mm)
Resolution	Switchable between 0.01 and 0.005 mm			.0005" (0.01mm) [.0002" (0.005mm) switchable]			
Display	7-digit LCD, character height: 11 mm						
Accuracy*	±0.02mm	±0.04mm	±0.06mm	±.001" (±0.02mm)	±.0015" (±0.04mm)	±.0015" (±0.04mm)	±.0025" (±0.06mm)
Repeatability	0.01mm			.0005" (0.01mm)			
Response speed	About 500 mm/s						
Power supply	One SR44 battery (silver oxide button cell) No.938882						
Battery life	About 3,500 hours						
Operating temperature range	0°C to 40°C						
Weight	5.7kg	8.3kg	15.7kg	5.7kg	7.5kg	8.3kg	15.7kg
Scriber No.	905200			905201			
Scriber clamp No.	05GZA033			901385			
Standard accessories	Scriber, scriber clamp, battery						

* Quantizing error: ±1, without count

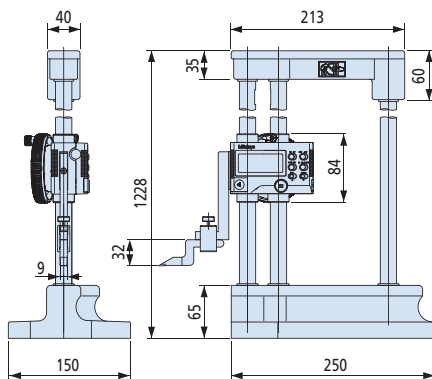
Standard type with SPC Data output

External dimensions (unit: mm)

0-12"[0-24"]
(0-300mm [0-600mm])



0-40"
(0-1000mm)



192-613-10

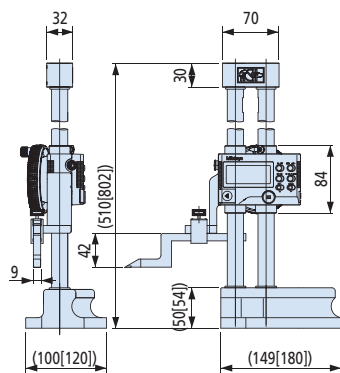
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192-615-10

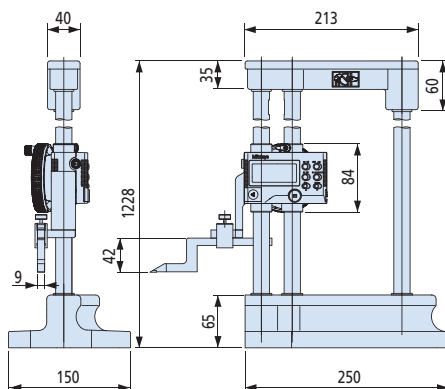
Multi-function type with SPC Data output, a bidirectional touch signal probe can be used

External dimensions (unit: mm)

0-12"[0-24"]
(0-300 mm [0-600 mm])



0-40"
(0-1000mm)



192-663-10

192-664-10

192-665-10



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