

Willrich Precision Ph 866-945-5742 / email: sales@willrich.com

Modular Unit System for 844 K

Holder 844 Kg

With locking clamp for an indicating instrument and a connecting thread for a measuring head 844 Kk. Heat insulated handle

Order no. 4470851

Extensions 844 Kv

For extra-deep bores. Screws in between Holder 844 Kg and Measuring head 844 Kk for measuring range 10-18 mm. Length 64mm, \varnothing 8 mm,

Order no. 4470070

Right Angle Attachment 844 Kw

For measuring bores which are difficult to reach, e.g. in tight spaces, on machine tools or when work piece bores are inconveniently located. For screwing in between Holder 844 Kg and Measuring Head 844 Kk

Order no. 4470110

Lifter 954

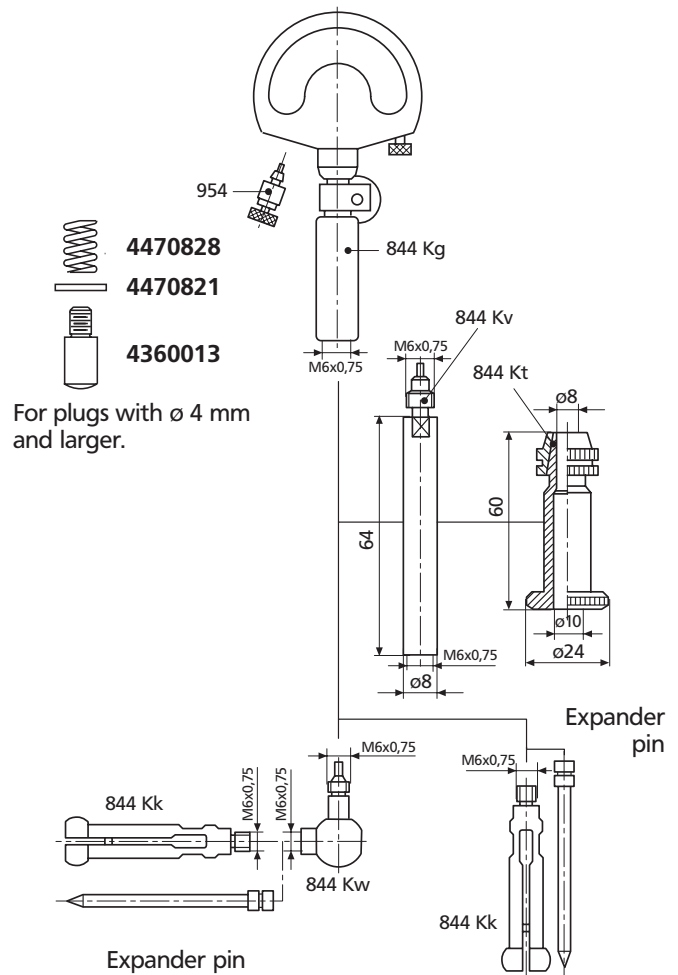
Facilitates insertion of measuring probe in bore by lifting measuring spindle of dial comparator.

Order no. 4372030

Depth Stop 844 Kt

For checking diameter of bores at prescribed depth. Only to be used with Extension 844 Kv.

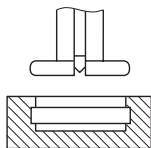
Order no. 4470115



Measuring Probes for Special Applications

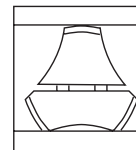
For measurement of blind holes, diameters of recesses, distances between plane-parallel surfaces, etc. special models of measuring probes are available on request.

1. Measurement of the diameter of recesses*

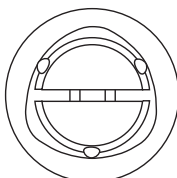


* Requires holder 4471196

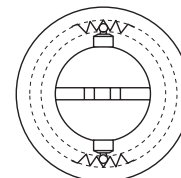
2. Measurement of plane-parallel surfaces



3. Measurement of polygon bores



4. Measurement of inside serrations, see 844 Z Page 9-60



Accessories

Stand 844 Kst



Features

For quick checks of bores in small work pieces. Hardened table plate can be raised with lever, thus moving test piece into position. Plate can be clamped at any height for checking eccentricity. Particularly suited to use with digital indicators, where appropriate in conjunction with data printers or computer equipment, in cases where determination of reversal point is inappropriate.

Table dia.	58 mm / 2.28"
Throat depth of arm	45 mm / 1.77"
Table stroke	30 mm / 1.18"
Max. work piece height	approx. 100 mm / 4"

Order no. 4470100

Angle Stop 844 Ka

Facilitates positioning of cylindrical work pieces under measuring instrument. For clamping to Stand 844 Kst.

Order no. 4470120

Floating Holder 844 Ksts



Features

For use in conjunction with Stand 844 Kst. Enables measuring probe to find common axis of bore and measuring instrument quickly and easily on insertion into hole, thus providing optimum measuring speed and high accuracy. Particularly suitable for small diameters, as measuring confidence is considerably enhanced.

Order no. 4470105

