Willrich Precision ph 866-945-5742 email sales@willrich.com

SPC



Technical Data

Accuracy: Refer to the list of specifications Resolution: 0.0005mm/0.001mm or .00002 "/.00005" /.0001"/0.0005mm/0.001mm Display: LCD Length standard: Linear encoder Max. response speed: 1000mm/s Measuring force: 2.0N/2.5N* or less (*60mm range models) Power supply: 6V DC (via AC adaptor)

Function

Origin-set/Preset, Zeroset, GO/±NG judgment, Max/Min value hold, Runout measurement, Resolution switching, Counting direction switching, Power ON/OFF, Data output, inch/mm conversion (on inch/metric models only) Alarm: Low voltage, Counting value composition error, Over-flow error, Tolerance limit setting error

Standard Accessories

06AEG302JA: AC Adapter 120v 137693: Lifting Lever

Optional Accessories

936937:	SPC cable (40" / 1m)
965014:	SPC cable (80" / 2m)
21EAA131:	RS-232C cable (80" / 2m)
21EZA099:	Remote controller
540774:	Spindle lifting cable (stroke: .4" / 10mm)
21EZA101:	Spindle lifting knob
264-504-5A:	Digimatic Min-processor DP-1VR
543-004A:	Digimatic presetter
21EZA152A:	FREE PARAMETER SETTING SOFTWARE
:	Backs (See page F-33.)
:	Contact points (See page F-34.)
*Required wh	en orienting the indicator unside down

Application

Difference/Runout measurement Example: Indicator travel from points A to D

Difference (or Total Runout) is displayed as A. Dimensions B (maximum value) and C (minimum value) can be recalled from memory with a simple key sequence.



Order No.	А	В	С	D	E
543-561A	251.3	47.3	30.48	60	7.3
543-562A	250.35	46.35	30.48	60	6.35
543-563A	311.3	77.3	60.96	90	7.3
543-564A	310.35	76.35	60.96	90	6.35

ABSOLUTE Digimatic Indicator ID-H SERIES 543 — High Accuracy and High Functional Type

FEATURES

- This new-generation digital indicator offers the excellent accuracy and functionality expected from this class of indicator. Take advantage of its high accuracy backed up by 0.5µm / .00002 " resolution, remote control functionality via a handheld controller (or an RS-232C interface) and easy runout measurements with the wellestablished analog bar display.
- The maximum, minimum, or runout value can be displayed during measurement.
- GO/±NG judgment is performed by setting the upper and lower tolerances. If a judgment result is out of tolerance, the display backlighting changes from green to red, so tolerance judgment can be made at a glance.
- With SPC data output.
- With RS-232C input/output

SPECIFICATIONS

Inch/Metric Stem dia. 3/8" #4-48 UNF Thread

Resolution	Range	Order No.*	Model	Accuracy
.00002", .00005",	1.2" / 30.4mm	543-562A	ID-H530E	0.0015mm
.0001", 0.0005mm, 0.001mm	2.4" / 60.9mm	543-564A	ID-H560E	0.0025mm

Mitutovo

21EZA099 Remote controller (optional)

Metric	Stem ø 8mm M2.5 X 0.45 Thread			
Resolution	Range	Order No.*	Model	Accuracy
0.0005mm, 0.001mm	30.4mm	543-561A	ID-H530	0.0015mm
	60.9mm	543-563A	ID-H560	0.0025mm

Tolerance judgment

Analog bar display

Max/Min value measurement

Runout measurement

Resolution switching





DIMENSIONS

543-561A

543-564A





F-11

ABSOLUTE Digimatic Indicator ID-F

SERIES 543 — with Back-lit LCD Screen

FEATURES

- With the ABSOLUTE Linear Encoder technology, once the measurement reference point has been preset it will not be lost when the power is turned on.
- GO/±NG judgment is performed by setting the upper and lower tolerances. If a judgment result is out of tolerance, the display backlighting changes from green to red, so tolerance judgment can be made at a glance.
- An analog bar indicator has been integrated to handle upper/lower limit approaching and zero approaching. It enhances the ease of operation in the same manner as a dial indicator. The display range of the analog bar can be changed.
- With SPC data output.



SPECIFICATIONS

Inch/Metric Stem dia. 3/8" #4-48 UNF Thread				
Resolution	Range	Order No.*	Model	Accuracy
.00005", .0001",	1" / 25.4mm	543-552A	ID-F125E	.00012″
.0005", .001", 0.001mm, 0.01mm	2" / 50.8mm	543-558A	ID-F150HE	.00012″

Metric	Stem ø 8mm M2.5 X 0.45 Thread			15 Thread
Resolution	Range	Order No.*	Model	Accuracy
0.001mm, 0.01mm	25mm	543-551A	ID-F125	0.003mm
	50mm	543-557A	ID-F150H	0.003mm

DIMENSIONS





Technical Data

 Accuracy:
 Refer to the list of specifications

 Resolution:
 0.01mm/0.001mm or .00005"/.0001"/.0005" /.001"/0.001mm/0.01mm

 Display:
 LCD

 Length standard:
 ABSOLUTE electrostatic capacitance type linear encoder

 Max. response speed:
 Unlimited

 Measuring force:
 1.8N/2.3N* or less (*50mm range models)

 Power supply:
 9V DC (via AC adaptor)

Function

Origin-set/Preset, Zeroset, GO/±NG judgment, Max/Min value hold, Runout measurement, Resolution switching, Counting direction switching, Power ON/OFF, Data output, inch/mm conversion (on inch/metric models only) Alarm: Low voltage, Counting value composition error, Over-flow error, Tolerance limit setting error

Standard Accessories

06AEG180JA: AC Adapter 120v 137693: Lifting Leve

Optional Accessories

-	
936937:	SPC cable (40" / 1m)
965014:	SPC cable (80" / 2m)
540774:	Spindle lifting cable (stroke: .4" / 10mm)
02ACA571:	Auxiliary spindle spring for 25mm/1" models*
D2ACA773:	Auxiliary spindle spring for 50mm/2" models*
264-504-5A:	Digimatic Min-processor DP-1VR
543-004-1:	Digimatic presetter
:	Backs (See page F-33.)
:	Contact points (See page F-34.)
Required wh	en orienting the indicator upside down.

Application

543-558A

Difference/Runout measurement

Example: Indicator travel from points A to D Difference (or Total Runout) is displayed as A. Dimensions B (maximum value) and C (minimum value) can be recalled from memory with a simple key sequence.

