## SPC



## Technical Data

Accuracy: Refer to the list of specifications
Resolution: $0.0005 \mathrm{~mm} / 0.001 \mathrm{~mm}$ or $.00002^{\prime \prime} / .00005^{\prime \prime}$
$1.0001^{\prime \prime} / 0.0005 \mathrm{~mm} / 0.001 \mathrm{~mm}$
Display:
LCD
Length standard: Linear encoder
Max. response speed: $1000 \mathrm{~mm} / \mathrm{s}$
Measuring force: $2.0 \mathrm{~N} / 2.5 \mathrm{~N}^{*}$ or less (* 60 mm range models)
Power supply: 6V DC (via AC adaptor)

## Function

Origin-set/Preset, Zeroset, GO/ $\pm$ NG judgment, Max/Min value hold, Runout measurement, Resolution switching, Counting direction switching, Power ON/OFF, Data output,
inch $/ \mathrm{mm}$ conversion (on inch/metric models only)
Alarm: Low voltage, Counting value composition error, Over-flow error, Tolerance limit setting error

## Standard Accessories

06AEG302JA: AC Adapter 120v
137693: Lifting Lever
Optional Accessories
936937: $\quad$ SPC cable ( 40 " / 1m)
965014: SPC cable ( $80^{\prime \prime} / 2 \mathrm{~m}$ )
21EAA131: RS-232C cable ( 80 " $/ 2 \mathrm{~m}$ )
21EZA099: Remote controller
540774: Spindle lifting cable (stroke: . $4^{\prime \prime} / 10 \mathrm{~mm}$ )
21EZA101: Spindle lifting knob
264-504-5A: Digimatic Min-processor DP-1VR
543-004A: Digimatic presetter
21EZA152A: FREE PARAMETER SETTING SOFTWARE
-_: Backs (See page F-33.)
_-: Contact points (See page F-34.)
*Required when orienting the indicator upside down.

## Application

## Difference/Runout measurement

Example: Indicator travel from points A to D
Difference (or Total Runout) is displayed as A. Dimensions $B$ (maximum value) and $C$ (minimum value) can be recalled from memory with a simple key sequence.


| Order No. | A | B | C | D | E |
| :--- | :--- | :--- | :--- | :--- | :--- |
| 543-561A | 251.3 | 47.3 | 30.48 | 60 | 7.3 |
| 543-562A | 250.35 | 46.35 | 30.48 | 60 | 6.35 |
| 543-563A | 311.3 | 77.3 | 60.96 | 90 | 7.3 |
| 543-564A | 310.35 | 76.35 | 60.96 | 90 | 6.35 |

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## ABSOLUTE Digimatic Indicator ID-H

## SERIES 543 - High Accuracy and High Functional Type

## FEATURES

-This new-generation digital indicator offers the excellent accuracy and functionality expected from this class of indicator. Take advantage of its high accuracy backed up by $0.5 \mu \mathrm{~m} / .00002$ " resolution, remote control functionality via a handheld controller (or an RS-232C interface) and easy runout measurements with the wellestablished analog bar display.
-The maximum, minimum, or runout value can be displayed during measurement.

- GO/ $\pm N G$ judgment is performed by setting the upper and lower tolerances. If a judgment result is out of tolerance, the display backlighting changes from green to red, so tolerance judgment can be made at a glance.
- With SPC data output.
- With RS-232C input/output



| Resolution | Range | Order No.* | Model | Accuracy |
| :---: | :---: | :---: | :---: | :---: |
| .00002", .00005", | 1.2 / 30.4 mm | 543-562A | ID-H530E | 0.0015 mm |
| $\begin{aligned} & .0001^{\prime \prime}, 0.0005 \mathrm{~mm}, \\ & 0.001 \mathrm{~mm} \end{aligned}$ | 2.4 / 60.9 mm | 543-564A | ID-H560E | 0.0025 mm |
| Metric | Stem $\varnothing 8 \mathrm{~mm} \mathrm{M2.5} \times 0.45$ Thread |  |  |  |
| Resolution | Range | Order No.* | Model | Accuracy |
| 0.0005 mm , | 30.4 mm | 543-561A | ID-H530 | 0.0015 mm |
| 0.001 mm | 60.9 mm | 543-563A | ID-H560 | 0.0025 mm |



## SPECIFICATIONS



543-561A
543-564A

Inch/Metric Stem dia. 3/8" \#4-48 UNF Thread

## ABSOLUTE Digimatic Indicator ID-F

## SERIES 543 - with Back-lit LCD Screen

## FEATURES

- With the ABSOLUTE Linear Encoder technology, once the measurement reference point has been preset it will not be lost when the power is turned on.
- GO/ $\pm$ NG judgment is performed by setting the upper and lower tolerances. If a judgment result is out of tolerance, the display backlighting changes from green to red, so tolerance judgment can be made at a glance.


## SPECIFICATIONS

| Inch/Metric | Stem dia. 3/8" \#4-48 UNF Thread |  |  |  |
| :--- | :--- | :--- | :--- | :--- |
| Resolution | Range | Order No.* | Model | Accuracy |
| $.00005^{\prime \prime}, .0001^{\prime \prime}$, | $1^{\prime \prime} / 25.4 \mathrm{~mm}$ | $543-552 \mathrm{~A}$ | ID-F125E | $.00012^{\prime \prime}$ |
| $.0005^{\prime \prime}, .001^{\prime \prime}$, | $2^{\prime \prime} / 50.8 \mathrm{~mm}$ | $543-558 \mathrm{~A}$ | ID-F150HE | $.00012^{\prime \prime}$ |
| $0.001 \mathrm{~mm}, 0.01 \mathrm{~mm}$ |  |  |  |  |

- An analog bar indicator has been integrated to handle upper/lower limit approaching and zero approaching. It enhances the ease of operation in the same manner as a dial indicator. The display range of the analog bar can be changed.
- With SPC data output.


- The maximum, minimum, or runout value can be displayed during measurement. can be displayed during measurement.


## Technical Data

Accuracy: Refer to the list of specifications
Resolution: $0.01 \mathrm{~mm} / 0.001 \mathrm{~mm}$ or .00005 " $/ .0001^{\prime \prime} / .0005^{\prime \prime}$ $1.001^{\prime \prime} / 0.001 \mathrm{~mm} / 0.01 \mathrm{~mm}$
Display: LCD
Length standard: ABSOLUTE electrostatic capacitance type linear encoder
Max. response speed: Unlimited
Measuring force: $1.8 \mathrm{~N} / 2.3 \mathrm{~N} *$ or less (*50mm range models)
Power supply: 9V DC (via AC adaptor)

## Function

Origin-set/Preset, Zeroset, GO/ $\pm$ NG judgment, Max/Min value hold, Runout measurement, Resolution switching, Counting direction switching, Power ON/OFF, Data output,
inch/mm conversion (on inch/metric models only)
Alarm
Low voltage, Counting value composition error,
Over-flow error, Tolerance limit setting error

Standard Accessories
06AEG180JA: AC Adapter 120v
137693:
Lifting Leve
Optional Accessories
936937: SPC cable ( 40 " / 1m)
965014: SPC cable ( $80^{\prime \prime} / 2 \mathrm{~m}$ )
540774: Spindle lifting cable (stroke: $4^{\prime \prime} / 11 \mathrm{~mm}$ )
02ACA571: Auxiliary spindle spring for $25 \mathrm{~mm} / 1^{\prime \prime}$ models*
02ACA773: Auxiliary spindle spring for $50 \mathrm{~mm} / 2^{\prime \prime}$ models*
264-504-5A: Digimatic Min-processor DP-1VR
543-004-1: Digimatic presetter
——: Backs (See page F-33.)
-: Contact points (See page F-34.)
*Required when orienting the indicator upside down.

| Metric |  | Stem $\varnothing 8 \mathrm{~mm}$ M2.5 $\times 0.45$ Thread |  |  |  |
| :--- | :--- | :--- | :--- | :--- | :---: |
| Resolution | Range | Order No.* | Model | Accuracy |  |
| 0.001 mm, | 25 mm | $543-551 \mathrm{~A}$ | ID-F125 | 0.003 mm |  |
| 0.01 mm | 50 mm | $543-557 \mathrm{~A}$ | ID-F150H | 0.003 mm |  |

## DIMENSIONS



## Application

## Difference/Runout measurement

Example: Indicator travel from points A to D
Difference (or Total Runout) is displayed as A. Dimensions
B (maximum value) and C (minimum value) can be recalled
from memory with a simple key sequence.


