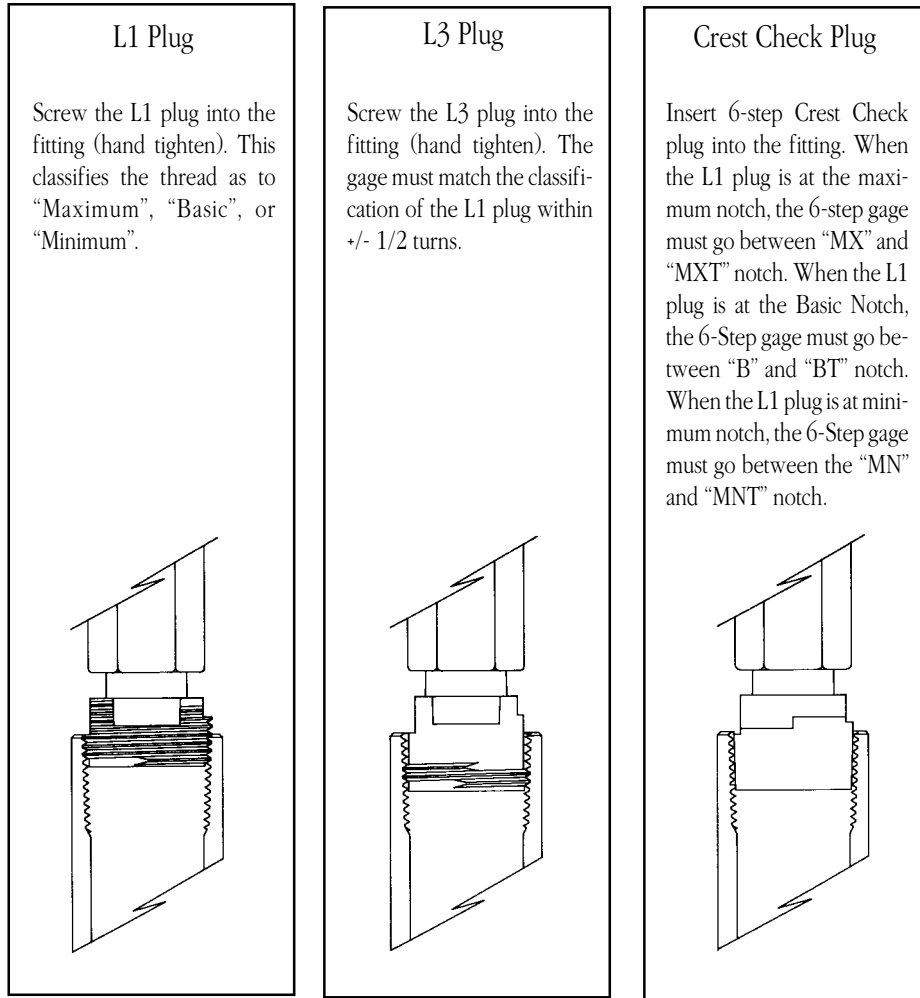


Basic Use of NPTF 3-Step & 6-Step Gages



Gages Required to check other Pipe Threads

Type of Thread	Internal Product Threads	External Product Threads
ANPT	ANPT L1,L3 & Plain 6-Step Plug Gages	ANPT L1,L2 & Plain 6-Step Ring Gages
BSPP	Go & Not Go Thread Plug	Go & Not Go Thread Rings
BSPT System A	BSPT Thread Plug	BSPT Thread Ring
BSPT System B	BSPT Thread Plug & Plain Plug	BSPT Thread Ring & Plain Ring
NH	Go & Not Go Plug Gages	Go & Not Go Ring Gages
NPSC	Modified NPT-L1 Plug Gage	Mates with NPT External Threads
	(marked NPSC).	
NPSF	Modified NPTF-L1	Mates with NPTF External Threads
	(marked NPTF-L1) or PTF SAE Short L1	
NPSI	Modified NPTF-L1 (marked NPSI)	Mates with NPTF External Threads
NPSL	Go & Not Go Plug Gages	Go & Not Go Ring Gages
NPSM	Go & Not Go Plug Gages	Go & Not Go Ring Gages
NPSH	Go & Not Go Plug Gages	Go & Not Go Ring Gages
PTF SAE Short	PTF SAE short L1 & L3 plug Gages	PTF SAE Short L1 & L2 Ring Gages

JIS (Japanese) & DIN (German) Parallel and Tapered Pipe Thread Gages are also available.