

A Thread ring "GO" gage checks the maximum minor diameter and the maximum pitch diameter size in a part, the "NOGO" checks for the part not to exceed the minimum pitch diameter size on a part. All GSG Thread Ring Gages are manufactured to ASME/ANSI B1.2 or B1.16M. All gages are made of oil hardened Tool Steel.



Solid Thread Rings DIN Style

- The ISO standard requires Solid Thread Rings.
- Used to set the Zero Systems variable ITC units.

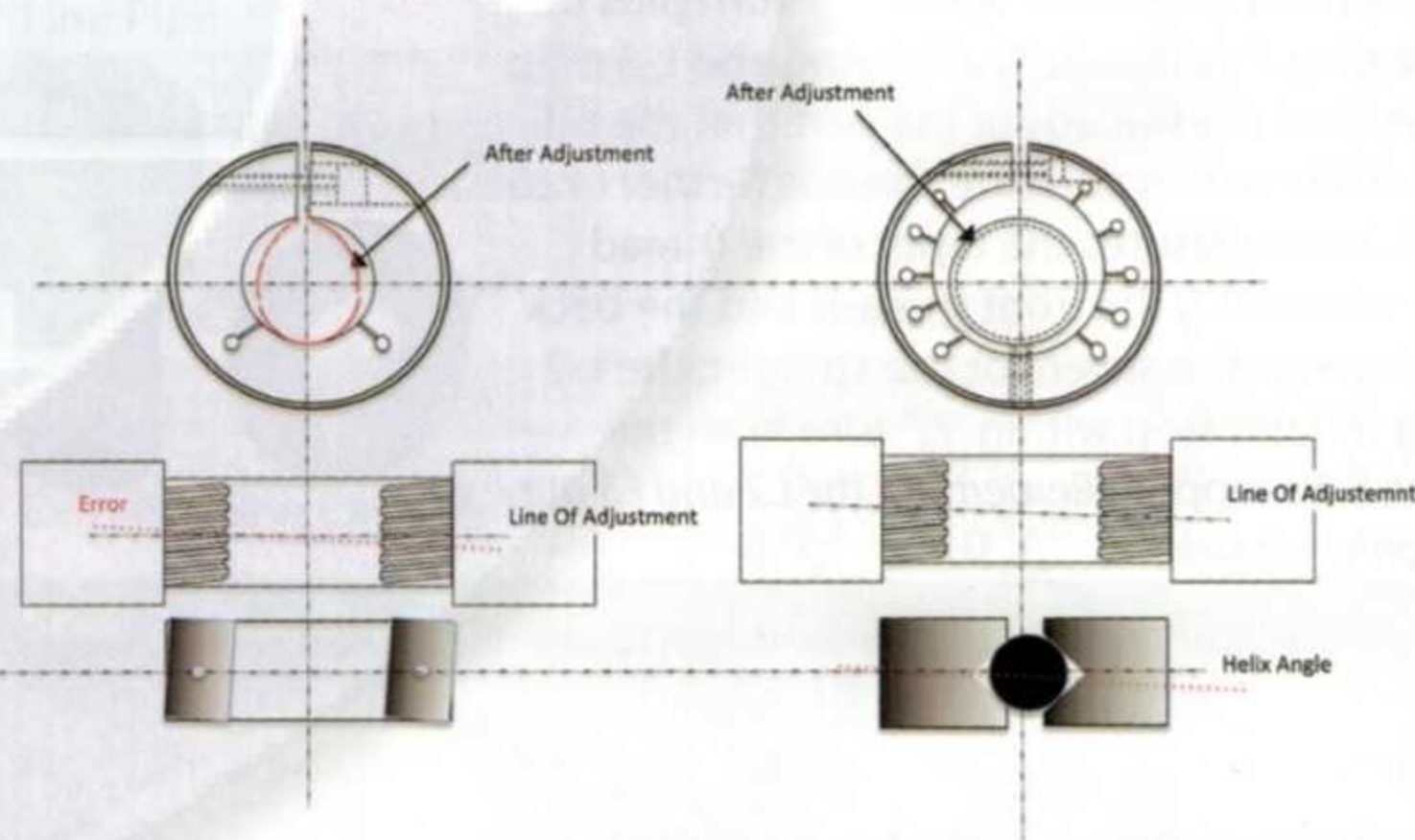


AGD Thread Rings

- AGD thread rings comply with ASME/ANSI B47.1 gage blank standard.
- Sizes below 1/4" (M6) are counterbored to hold specific length.

AGD Style Rings

Southern Style Rings



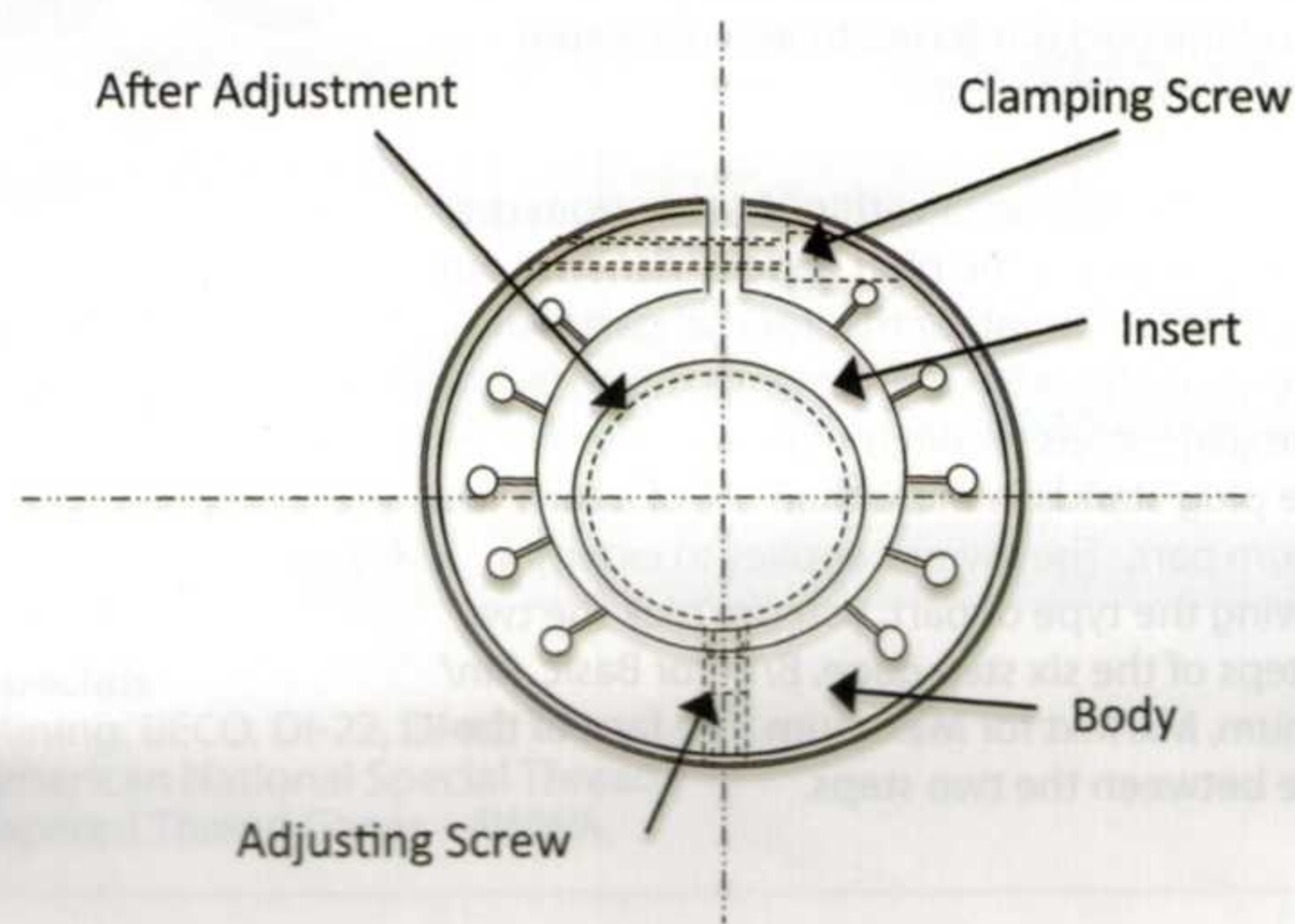
The "Southern style" sets round and stays round through all adjustments due to eccentric design and opposing pressures of the adjusting and locking mechanisms.

Red NOGO Rings & Green GO Rings



Features the unique "Automatic Helical Adjustment". The Helix Path of the thread along the line of adjustment remains true and in alignment throughout the life of the gage.

- Color coded for easy identification of the Go and Nogo gage.
- The aluminum body makes large gage rings light weight and easier to use.



Always loosen clamp screw before inserting set plug

If too tight or if set plug will not enter:

- Loosen clamp screw 1/4" turn
- Advance adjusting screw 1/8" turn
- Tighten clamp screw
- If still too tight repeat first three steps

If too loose:

- Loosen clamp screw 1/4" turn
- Back out adjusting screw 1/8" turn
- Tighten clamp screw
- If still too loose, repeat first three steps