

1-2-3/2-4-6 Blocks



Zirconia Ceramic 1-2-3 Blocks, No. 53-439-101

Special Features:

- Constructed of Zirconia Ceramic.
- Blocks feature a coefficient of expansion only $2 \times 10^{-6}/C^{\circ}$ different than steel blocks.
- Dimensions: 1" x 2" x 3"
- Flatness within .00004"
- Size accuracy within .0002"



Premium Brand 1-2-3 Block, No. 52-439-032

Features:

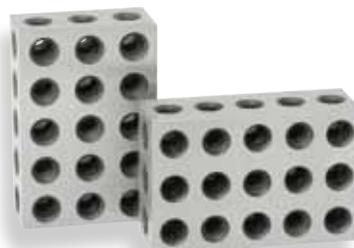
- Hardened (HRC 55—60)
- 23 holes for easy clamping, 5 tapped, 18 untapped thru holes.
- Complete in a shop-hardened case.
- Surface finish: 6-16 μ "
- Includes hex wrench and 5 mounting bolts (3/8"-16).



Steel 1-2-3 Blocks, No. 52-439-001 to 031

Features:

- 1-2-3 Blocks—tolerances guaranteed to .0001" for squareness per inch.
- Available in two styles—with one or thirty-one holes. Blocks are matched in pairs and measure 1" x 2" x 3".
- Very useful in mounting work for precision grinding, layout work, etc.
- Blocks hardened to 58-60 Rockwell C.
- Ground to surface finish 6-10 microinches.
- Matched accuracy within $\pm .0002$ ".
- Price per pair.



Steel 2-4-6 Blocks, No. 52-439-246

Features:

- 2-4-6 Blocks.
- Parallelism within .0003".
- Squareness within .0003" per inch.
- Block hardened to 56—60 RC.
- Flatness within .0002" per inch.
- Matched pairs measure 2"x4"x6".
- Price per pair.

Part Number	Description	Parallel Accuracy
1-2-3 Blocks		
52-439-001	Set of 2 Blocks with 1 hole.	.0002"
52-439-011	Set of 2 Blocks with 1 hole.	.0003"
52-439-031	Set of 2 Blocks with 31 holes.	.0002"
52-439-032	Premium Brand 1-2-3 Block Set	.0001"
53-439-101	Set of 2 Zirconia Ceramic blocks with 1 hole	.0002"
2-4-6 Blocks		
52-439-246	Set of Blocks with 31 holes.	.001"