"HOW TO USE"
PIPE RING AND PLUG GAGES
NPTF (DRYSEAL) 3 & 6 step gages

RINGS

If the L₁ ring goes on to the maximum notch, the L₂ ring must also go on to the maximum notch within 1/2 turn, and the six step plain ring must go between the MX and MXT notch.

If the L₂ ring goes on to the basic notch, the L₁ ring must also go on to the basic notch within 1/2 turn, and the six step plain ring must go between the B and BT notch.

If the L₁ ring goes on to the minimum notch, the L₂ ring must also go on to the minimum notch within 1/2 turn, and the six step plain ring must go between the MN and MNT notch.

PLUGS

If the L₁ plug goes in to the maximum notch, the L₂ plug must also go in to the maximum notch within 1/2 turn, and the six step plain plug must go between the MX and MXT notch.

If the L₂ plug goes in to the basic notch, the L₁ plug must also go in to the basic notch within 1/2 turn, and the six step plain plug must go between the B and BT notch.

If the L₁ plug goes in to the minimum notch, the L₂ plug must also go in to the minimum notch within 1/2 turn, and the six step plain plug must go between the MN and MNT notch.