



# **XT HOLEMATIC** Groove Sets

Internal groove diameter is the most common application for special bore gaging equipment. Now Fowler Bowers offers ready made sets and individual heads in the most popular groove sizes requested.



### Features:

- · Pistol grip handle for FAST measurements
- · Self-centering, 3 point heads provide exceptional repeatability
- Resolution: 0.00005"/.001mm, direct in/mm conversion
- Diameters from 1/4" 4" / 6 100mm
- Error free bluetooth data transfer
- · IP67 protected against fluid and dust
- · Anvil profiles suit common groove sizes see table
- · Includes depth stops and UKAS certified setting rings
- Special sizes, profiles and depth extensions available to measure any bore feature





## w wwillrich.com

call 866-945-5742 or sales@willrich.com

### www.willrich.com

For current holematic users

**Individual Heads** 

Order No.	Range
54-344-006-0	1/4" - 5/16"
54-344-008-0	5/16" - 3/8"
54-344-010-0	3/8" - 1/2"
54-344-012-0	1/2" - 5/8"
54-344-016-0	5/8" - 3/4"
54-344-020-0	3/4" - 1"
54-344-025-0	1" - 1-3/8"
54-344-035-0	1-3/8" - 2"
54-344-050-0	2" - 2-5/8"
54-344-065-0	2-5/8" - 3"
54-344-080-0	3-1/4" - 4"

\*Head range must match handle range. Setting ring may be required.

54-344-002-0

XT Precision Groove Diameter Measurement

- Fast, easy, accurate groove measurements with the proven Fowler Bowers Holematic Measuring System
- 3 point measuring heads ensure self centering, repetitive measurements
- Other anvil configurations are also available for custom grooves. threads, splines, slots, deep bores and more

Anvil Step

Height

0.049"

0.049"

0.059"

0.079"

0.098"

0.108"

0.217"

0.157"

0.315"

0.315"

0.413'

**Anvil Contact** 

Width

0.059"

0.059"

0.059"

0.059"

0.059"

0.079"

0.079"

0.079'

0.118"

0.118"

0.118"

**Depth Stop** 

OD

0.709"

0.787'

0.866"

1.024"

1.299"

1.535"

1.772"

2.362"

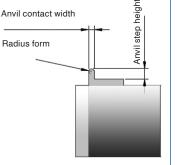
3.150"

3.740"

4.528

Bluetooth connection to most tablets, phones and laptops





### **Custom Groove Set**

If our standard groove anvil profile is not suitable for your application, please provide us with these 4 dimensions for a specific offer.

Setting Ring

Sizes Included

5/16"

1/2"

3/4" 3/4"

1-3/8"

2-5/8"

3-1/4"

We will design a tailor-made head that will fit your specific application.

MINIMUM GROOVE MINIMUM ENTRY DIAMETER DIAME GROOVE



### XT Holematic Groove Sets

**TECHNICAL SPECIFICATIONS** 

Includes pistol grip and everything you need to measure

Heads Included 1/4" - 5/16"

5/16" - 3/8"

3/8" - 1/2"

1/2" - 5/8"

5/8" - 3/4"

3/4" - 1"

1" - 1-3/8"

1-3/8" - 2"

2" - 2-5/8"

2-5/8" - 3-1/4"

3-1/4" - 4"

XT Holematic Groove Sets

Set Range

1/4" - 3/4"

3/4" - 2"

2" - 4"

Order No.

54-344-001-0

54-344-002-0

54-344-003-0

**Standard Groove** 

Minimum entry diameter:

0.012"/0.3mm below minimum

**Anvil Detail** 

bore size